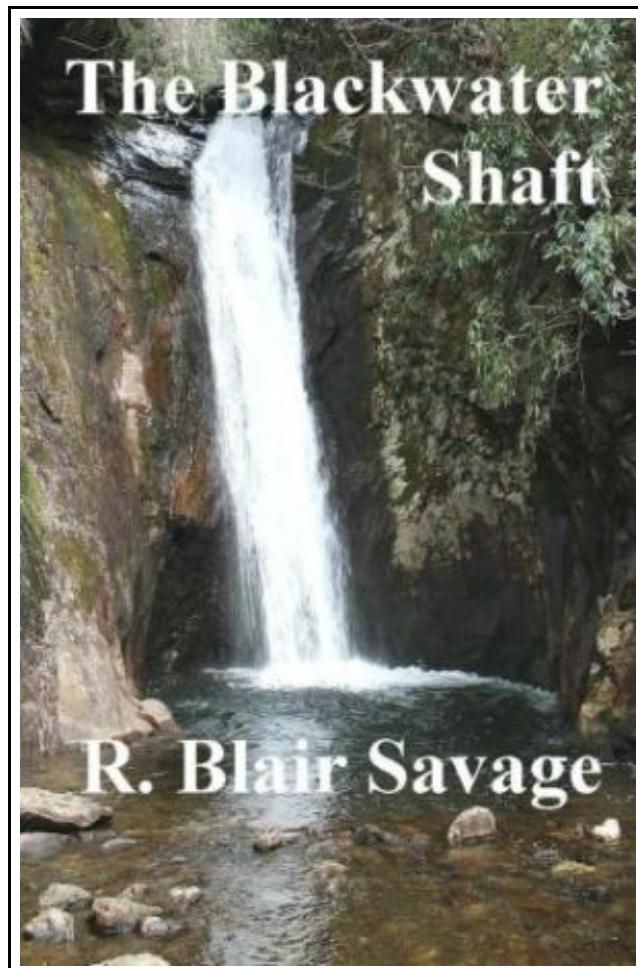


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Createspace Independent Publishing Platform, United States, 2015. Paperback. Book Condition: New. 216 x 140 mm. Language: English . Brand New Book \*\*\*\*\* Print on Demand \*\*\*\*\*.Historically, Appalachian coal miners have struggled to make ends meet, but in the fictional town of Cascade, West Virginia, five generations of the influential Dawson coal mining family have prospered while treating their miners with respect and consideration. Over the years they have faced many challenges, but none came close to the dangers the Dawson men now face at the Blackwater Shaft. A few excerpts: In a delicate and feeble voice Ben s grandmother asks him to come nearer. What is it, Grandmother? He asks, leaning close and taking her hand. Ben, she pleads in a frail whisper, You must promise me that you will never close the Blackwater shaft. She makes a barely audible coughing sound, then continues, Promise me, Ben, that you will always leave a way for my Robert to come home. Ben s eyes fill with tears. His parents, Nat, and the others lean closer to try to hear what Grandmother Lu is saying, but only Ben can understand her words. Alex does not need to hear, he knows instinctively what his mother is asking of Ben. Lucretia holds a determined look at her grandson s face. With a newfound clarity of voice and mind, and with startlingly penetrating eyes, she again appeals, Ben, promise me. The tears roll freely down Ben s cheeks, dripping onto Lucretia s lacy blue gown. He whispers, Grandmother, I love you, and I love Grandfather, and I promise you faithfully that I will always keep a safe way for Grandfather to come home to you. A smile slowly transforms her pale face into a picture of tranquility. She gives Ben s hand a delicate squeeze....

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